

ASSEMBLY INSTRUCTIONS PERMANENT MOUNT KIT

NOT RECOMMENDED FOR USE IN NEW CONCRETE WHICH HAD NOT HAD SUFFICIENT TIME TO CURE.

ALWAYS WEAR SAFETY GLASSES.

FOLLOW THE DRILL MANUFACTURERS SAFETY INSTRUCTIONS.

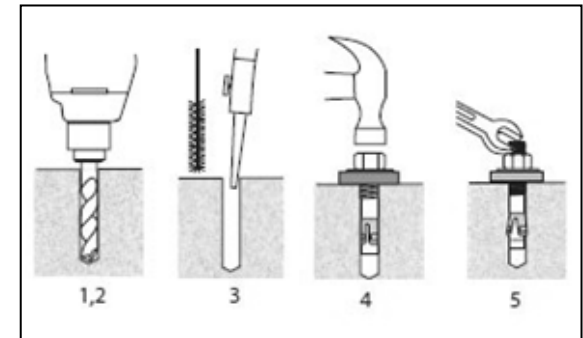
USE ONLY SOLID CARBIDE-TIPPED BITS MEETING THE ANSI B94 TIP DIAMETER STANDARD.

REF#	QTY	DESCRIPTION
1	4	16 GAGE STAINLESS STEEL BRACKETS
2	4	 1/4" x 2-1/4" THUNDER STUD
3	4	 1/4" WASHER
4	4	 1/4" HEX NUT
5	4	 3/8" x 1-1/2" LAG SCREW
6	4	 3/8" WASHER

STEP 1: DETERMINE BRACKET PLACEMENT ON INSIDE OR UNDERSIDE OF BENCH LEG.

STEP 2: PREPARE ANCHOR HOLES:

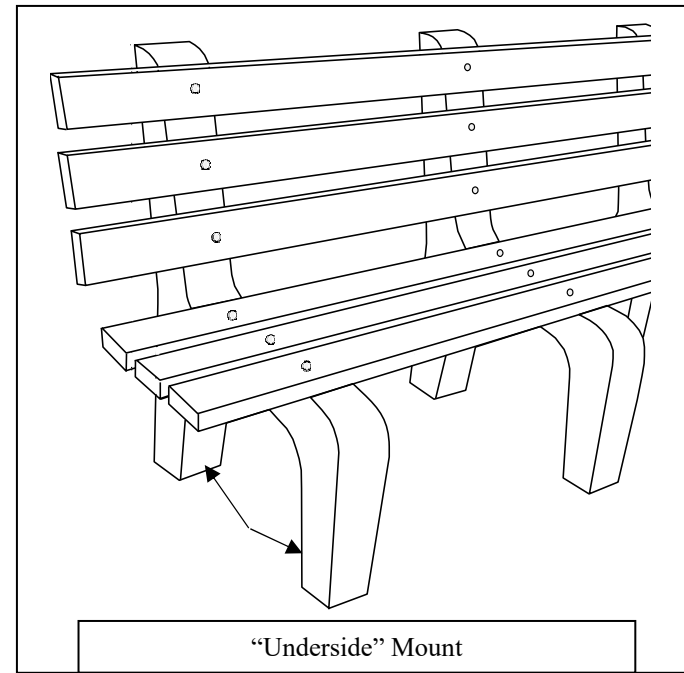
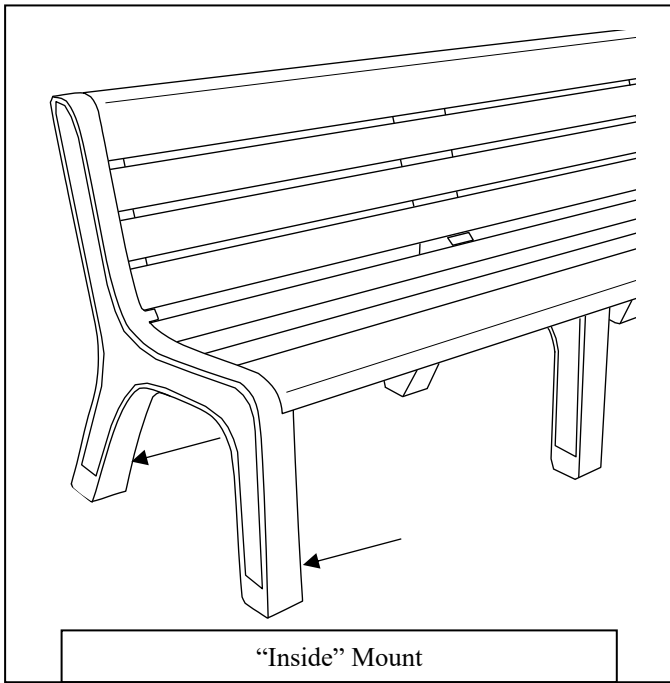
- 1) USING A SOLID CARBIDE-TIPPED BITS MEETING THE ANSI B94 TIP DIAMETER STANDARD, DRILL A HOLE PERPENDICULAR TO THE WORK SURFACE (DO NOT REAM THE HOLE OR ALLOW THE DRILL TO WOBBLE).
- 2) DRILL THE HOLE IN CONCRETE 1-1/2" DEEP.
- 3) CLEAN THE HOLE USING COMPRESSED AIR AND A WIRE BRUSH.
- 4) POSITION THE WASHER AND NUT ON THE ANCHOR SO THE NUT IS FLUSH WITH THE END OF THE BOLT. TAP THE ANCHOR THROUGH THE FIXTURE AND INTO THE HOLE, MAKING SURE THE WASHER RESTS SOLIDLY AGAINST THE FIXTURE.
- 5) TIGHTEN THE NUT OR HEAD 3-5 TURNS PAST THE HAND TIGHT POSITION.



STEP 3: USING 1/4" DRILL BIT, DRILL PILOT HOLE IN BENCH LEG THROUGH TOP OF HOLE BRACKET.

STEP 4: ATTACH TOP BRACKET TO THE BENCH LEG USING 3/8" x 1-1/2" LAG SCREW AND WASHER.

Your 100% recycled plastic park bench will give you many years of pleasure and pride, knowing that you did your part in keeping plastic waste out of landfills and protecting our environment.



"Underside" Mount shown

Bench Leg →

